

## Gateway



### FEATURES

- Gate 3S significantly reduces overall system costs compared against equipping each weigh system with separate fieldbus interfaces
- Up to 16 units can be connected to GATE 3S
- Can be connected to most existing fieldbuses
- Also indicates the status of the transmission

GATE 3S is a communication link between local network for transferring weight, force or servo data over external networks (fieldbuses) to PCs or PLCs.

GATE 3S can be connected to most existing fieldbuses. The PROFIBUS-DP, the most widely-used fieldbus, is kept in stock as standard, and other fieldbuses are available as options. Depending on the PLC and fieldbus used, up to 16 units can be connected to GATE 3S.

One of the special features of GATE 3S is its very fast transmission rates. It updates as an example five attached AST 3 units 50 times per second.

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The GATE 3S display is used for set-up and service, and to monitor relevant data such as weights, set values and positions. It also indicates the status of the transmission.

### TECHNICAL DATA

#### MEASUREMENT AND CONTROL PORT

Generation 3 weight/force measurement AST 3B/P/IS, TAD 3

#### Fast mapping

6 byte in: commands (zero, tare...)

6 byte out: weight, weight status

Number of units: 1-16\*

Total transfer time: 4ms/unit (115 kBaud)\*\*

#### General mapping

20 byte in: commands (zero, tare...), setpoints, write to any register

20 byte out: weight, status info, read from any register

Number of units: 1-16\*

Total transfer time: 6ms/unit (115 kBand)\*\*

#### Weight transmitter E-2-WEI

#### Mapping

20 byte in: commands (zero, tare...), setpoints

20 byte out: weight, status info

Number of units: 1-16\*

Total transfer time: 60ms/unit (9.6 kbaud)\*\*

### POSITIONING SERVO UNIT MICROPOS

#### Mapping

6 byte in: setpoint positions  
6 byte out: feedback positions,  
status (in position...)  
Number of units: 1-16\*  
Total transfer time: 10ms/unit (115 kbaud)\*\*

### FIELDBUS INTERFACE

#### Example of fieldbuses that can be used

Profibus-DP (standard)  
DeviceNet  
Ethernet, Modbus-TCP  
ControlNet  
INTERBUS  
Modbus Plus  
CANopen

### ENVIRONMENTAL

Temperature range - 10°C to + 50°C  
CE conformity EMC, industrial for process control

### POWER SUPPLY

Supply voltage 24VDC  $\pm$  20%, 4W

### MECHANICAL DATA

Dimensions 75 x 100 x 110mm  
Mounting rail DIN 46277 or DIN EN 50022 (35mm)  
Dust/moist IP 20

### FRONT PANEL

Display 2 x 16 character LCD display  
Keys 4 keys for control and set-up

\*Max number of units can be lower for some fieldbuses.

\*\* Transfer in the fieldbus is not included in above transfer time data. These times are normally shorter, but depend on the fieldbus configuration and speed.

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